

ARTESYN BDQ1300-48S12B-4LI

1300 Watts Quarter-brick Converter

PRODUCT DESCRIPTION

Advanced Energy's Artesyn BDQ1300-48S12B-4LI-4 is a new generation single output digital control DC/DC converter with standard quarter-brick outline and pin configuration, as well as base plate and PMBus[™] option. It delivers up to 1300W with 9.2-12.15V output voltage. Ultra high efficiency of 97.5% and excellent thermal performance makes it an ideal choice. For 48V to 12V down conversion in high power computing and storage applications. It can produce full power over an operating temperature range of -40 °C ~ +85 °C with forced air cooling. A PMBus[™] interface is also provided for flexible digital control and monitoring.

ARTESYN O

TECHNICAL REFERENCE NOTE

Total Power:

1300 Watts

Input Voltage:

40 to 60 Vdc

of Outputs:

Single



SPECIAL FEATURES

- Delivers up to 1300W
- Ultra-high efficiency 97%
- Startup Pre-bias
- Input range: 40V 60V
- PMBusTM function
- Excellent thermal performance
- No minimum load requirement
- Fixed switching frequency
- Base-plate for contact cooling or heatsink mounting
- ROHS 3.0 (2011/65/EU) compliant
- Remote control function (negative logic)
- Input under voltage lockout
- Input over voltage lockout
- Output over current protection
- Output over voltage protection
- Over temperature protection
- Pin length option: 4.6mm

SAFETY

- IEC/EN/UL/CSA 62368-1
- CE
- UL/TUV
- UL94,V-0

TYPICAL APPLICATIONS

- Telecom
- Datacom
- Computing and Storage



BDQ1300-48S12B

Model Numbers

| Standard | Output Voltage | Structure | Pin Type | RoHS Status | PMBus™ |
|--------------------|----------------|-----------|--------------|----------------------|--------|
| BDQ1300-48S12B-4LI | 12.15Vdc | Baseplate | Through hole | ROHS3.0 (2011/65/EU) | Yes |
| BDQ1300-48S12B-4L | 12.15Vdc | Baseplate | Through hole | ROHS3.0 (2011/65/EU) | No |

Order Information

| BDQ1300 | - | 48 | S | 12 | В | - | 4 | L | I | - | 4 |
|---------|---|----|---|----|---|---|---|---|---|---|---|
| 1 | | 2 | 3 | 4 | 5 | | 6 | 7 | 8 | | 9 |

| 1) | Model series | BDQ: high efficiency digital control quarter brick series. 1300: output power 1300W |
|-----|----------------------|---|
| 2 | Input voltage | 48: 40V ~ 60V input range, rated input voltage 54V |
| 3 | Output number | S: single output |
| (4) | Rated output voltage | 12: 12.15V output |
| 5 | Baseplate status | B: with baseplate |
| 6 | Pin length | -4: 4.6mm |
| 7 | RoHS status | Y: RoHS, R5; L: RoHS, ROHS3.0 (2011/65/EU) |
| 8 | PMBusTM interface | I: available |
| 9 | Revision | 1. OVP OCP new fault management |

Options

None



Absolute Maximum Ratings

Stress in excess of those listed in the "Absolute Maximum Ratings" may cause permanent damage to the power supply. These are stress ratings only and functional operation of the unit is not implied at these or any other conditions above those given in the operational sections of this TRN. Exposure to any absolute maximum rated condition for extended periods may adversely affect the power supply's reliability.

| Table 1. Absolute Maximum Ratings | Table 1. Absolute Maximum Ratings | | | | | |
|--|-----------------------------------|--------------------|------|-----|------------|------------|
| Parameter | Model | Symbol | Min | Тур | Max | Unit |
| Input Voltage Operating -Continuous Non-operating -100mS | All models All models | V _{IN,DC} | - | - | 60 80 | Vdc Vdc |
| Maximum Output Power | All models | P _{O,max} | - | - | 1300 | W |
| Isolation Voltage ¹ Input to output Input to Baseplate | All models All models | | - | | 800 800 | Vdc Vdc |
| Ambient Operating Temperature | All models | T _A | -40 | - | +85 | °C |
| Storage Temperature | All models | T _{STG} | -55 | - | +125 | °C |
| Voltage at remote ON/OFF pin | All models | | | - | 15 | Vdc |
| Logic pin voltage (to SIG_GND or Vo-), such as ADDR , CLK, DATA, SMBALERT. | All models | | -0.3 | _ | 3.6 | V |
| Humidity (non-condensing) Operating Non-operating | All models All models | | - | - | 95 95 | % % |

Note 1 - 1mA for 60s, slew rate of 1500V/10s. Functional insulation, pollution degree 2, input-metal part



Input Specifications

| Parameter | Conditions ¹ | Symbol | Min | Тур | Max | Unit |
|--|--|---------------------|--------|--------------|--------|-------|
| Operating Input Voltage, DC | All | V _{IN,DC} | 40 | 54 | 60 | Vdc |
| Turn-on Voltage Threshold | All | V _{IN,ON} | 35 | - | 40 | Vdc |
| Turn-off Voltage Threshold | All | V _{IN,OFF} | 34 | - | 39 | Vdc |
| Input Under-voltage Lockout Hysteresis | All | | 1 | - | 3.5 | Vdc |
| Input Over Voltage Protection | All | | 61 | - | 68 | Vdc |
| Input Over Voltage Protection recovery voltage | All | | 60 | - | 66 | Vdc |
| Input Over-voltage Lockout Hysteresis | All | | 1 | - | 3 | Vdc |
| Maximum Input Current $(I_0 = I_{0,max})$ | V _{IN,DC} = 40Vdc | I _{IN,MAX} | - | - | 38 | A |
| No Load Input Current | All | | - | 0.14 | - | A |
| Standby Input current | Remote OFF | | - | 0.03 | - | А |
| Recommended Input Fuse | Fast blow external fuse recommended | | - | - | 125 | А |
| Input Filter Component Values (C\L) | Internal values | | - | 0.15\28.2 | - | uF∖uH |
| Recommended External Input Capacitance | Low ESR capacitor recommended | C _{IN} | 220 | - | - | uF |
| Input Reflected Ripple Current(RMS) ² | Through 12uH inductor | | - | 100 | - | mA |
| Operating Efficiency | $Ta = 25 \ ^{\circ}C$ Airflow = 1000LFM with 0.6"heatsink V _{IN} =54V I _O = 100I _{O,max} I _O = 50%I _{O,max} | η | - - | 97.1 97.5 | - - | % |

Note 1 - TA = 25 °C, Vin = 53Vdc, nominal Vout unless otherwise noted. Note 2 - Input Reflected Ripple Current(RMS), Tested with the circuit as Figure 16



Output Specifications

| Table 3. Output Specificati | ons (Tested with th | ne application circuit as Fi | gure 15) | | | | |
|--|---------------------------------|---|-----------------------------------|---------|------------|---------|--------------------------------|
| Parameter | | Conditions ¹ | Symbol | Min | Тур | Max | Unit |
| Factory Set Voltage | | V _{IN,DC} = 53Vdc I _O = 50% I _{O,max} | Vo | 12.05 | 12.15 | 12.25 | Vdc |
| Total Regulation | | Over set point, line, load, temperature & life | Vo | 8.85 | - | 12.55 | Vdc |
| Output Voltage Line Regulation | ิท | V _{IN,DC} ≥ 53Vdc | | - | 60 | 120 | mV |
| Output Voltage Load Regulati | on | V _{IN,DC} ≥ 53Vdc | | - | 60 | 120 | mV |
| Output Voltage Temperature | Regulation | All | | - | - | 0.02 | %/ºC |
| Output Ripple, pk-pk ² | | 20MHz bandwidth | Vo | - | 200 | - | ${\sf mV}_{{\sf PK}-{\sf PK}}$ |
| Output Current ³ | | V _{IN,DC} = 53V- 60Vdc | Ι _ο | 0 | - | 107 | А |
| | | $40V \le V_{IN,DC} < 53Vdc$ | Ι _ο | 0 | - | 1300/Vo | А |
| Output DC current-limit inception ⁴ | | V _{IN,DC} = 53V - 60Vdc | | 113 | - | 160 | А |
| | | $40V \le V_{IN,DC} < 53Vdc$ | | 1360/Vo | | 1800/Vo | А |
| V _o Load Capacitance | | All | Co | 590 | - | 6000 | uF |
| V _o Dynamic Response | Peak Deviation Settling Time | 50%~75%~50% slew rate = 0.1A/us | ±V _O T _s | | 250 300 | | mV uS |
| | Rise time | I _O = I _{O,max} | | - | - | 150 | mS |
| | Turn-on delay | By DC input | | - | - | 200 | mS |
| - | Turn-on delay | By Enable | | - | - | 50 | mS |
| Turn-on transient | Turn-On overshoot | All | | - | - | 600 | mV |
| | Turn-Off Undershoot | All | | - | - | 600 | mV |
| Switching frequency | | All | f _{sw} | - | 130 | - | KHz |
| Remote ON/OFF control (Negative (default); Positive | Off-state voltage | All | | 2.4 | - | 15 | V |
| available) | On-state voltage | All | | -0.3 | - | 0.8 | V |

Note 1 - TA=25 $^{\circ}$ C, Vin=53Vdc, nominal Vout unless otherwise noted. Note 2 - Tested with the circuit of Figure 16. Note 3 - Rated current for 40V \leq Vin \leq 60V is dependent on Vo vs Vin characteristic. See Figure 1 on following page. Note 4 - Hiccup: auto-restart when over current condition is removed.



Output Specifications

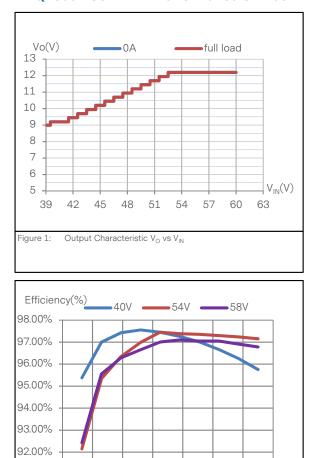
| Table 3. Output Specifications Con't | | | | | | | | |
|---|--|--------|-----|-----|-----|------|--|--|
| Parameter | Conditions | Symbol | Min | Тур | Max | Unit | | |
| Output over-voltage protection ⁵ | All | Vo | 13 | - | 18 | V | | |
| Output over-temperature protection ⁶ | Baseplate | Т | 95 | - | 130 | οC | | |
| Over-temperature hysteresis | All | | - | - | - | °C | | |
| Pre-bias | Rating Vo@0A at 53V V _{INDC} , and the max pre- bias voltage shouldn't exceed 8V | Vo | 0 | - | 8 | V | | |

Note 5 - Hiccup: auto-restart when over voltage condition is removed. Note 6 - Auto recovery. See Figure 13 test point A.



BDQ1300-48S12B

Electrical Specifications

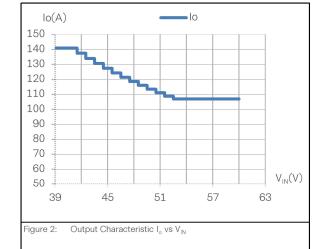


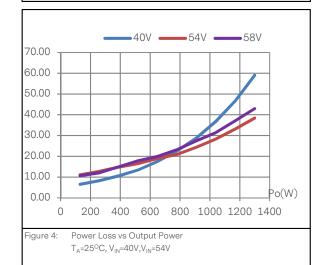
200 400 600 800 1000 1200 1400

BDQ1300-48S12B-4L Input reflected Ripple Current

Ch1 : I_{IN} (10uS/div, 500mA/div) V_{IN} =54V, I_{O} =107A

BDQ1300-48S12B-4L Performance Curves





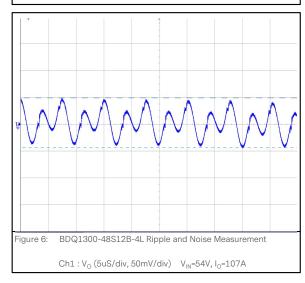




Figure 5:

Waveform

91.00%

Figure 3:

0

Efficiency vs Output Power

T_A=25^oC, VIN=40V, VIN=54V, VIN=58V

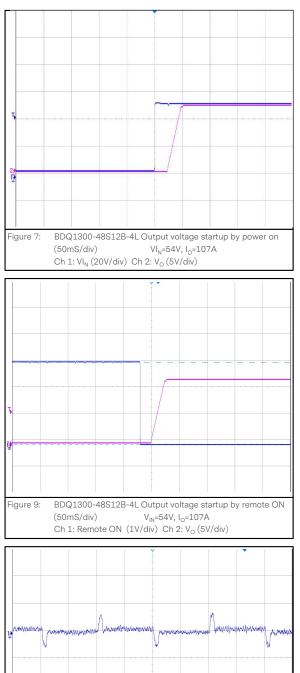
Rev.06.22.20_#1.2 advancedenergy.com

Po(W

BDQ1300-48S12B

Electrical Specifications

BDQ1300-48S12B-4L Performance Curves



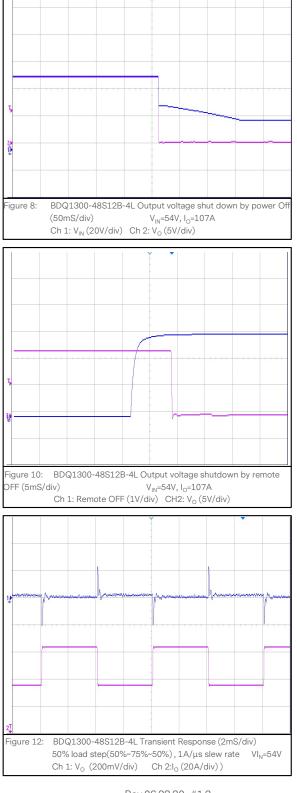




Figure 11: BDQ1300-48S12B-4L Transient Response (2mS/div)

Ch 1: V₀ (500mV/div)

25% load step(50%~75%~50%), 0.1A/ μs slew rate $~V_{IN}{=}54V$

Ch 2: I₀ (20A/div)

Rev.06.22.20_#1.2 advancedenergy.com

PMBus[™] Signal Interface Characteristics

| Table 4. PMBus [™] signal interface characteristics | | | | | | | |
|--|-----------------------|--------|-----|-----------|-----|------|--|
| Parameter | Conditions | Symbol | Min | Тур | Max | Unit | |
| Input high voltage(CLK,DATA) | | | 2.1 | - | 3.6 | V | |
| Input low voltage(CLK,DATA) | | | 0 | - | 0.8 | V | |
| Input high level current (CLK,DATA) | | | -10 | - | 10 | uA | |
| Output low voltage (SMBALERT ,CLK,DATA) | I _O = 2mA | | - | - | 0.4 | V | |
| Output high level open drain leakage current (SMBALERT, DATA) | V ₀ = 3.6V | | 0 | - | 10 | uA | |
| PMBus operation frequency | | | | 100 / 400 | | KHz | |

Measurement System Characteristics

| Table 5. Measurement system characteristics | | | | | | | | |
|---|---------------------------|--------|------|-------|-----|------|--|--|
| Parameter | Conditions | Symbol | Min | Тур | Max | Unit | | |
| | 30%< I ₀ <100% | | -7 | - | 7 | % | | |
| Output current reading accuracy* | 0%< I _O ≤30% | | -5 | - | 5 | А | | |
| Output current reading resolution* | | | - | 0.25 | - | А | | |
| Vo reading accuracy | | | -2 | 1 | 2 | % | | |
| Vo reading resolution | | | - | 0.25 | - | V | | |
| Vin reading accuracy | | | -4 | - | 4 | % | | |
| Vin reading resolution | | | - | 0.125 | - | V | | |
| | 50%<1 _{IN} <100% | | -10 | - | 10 | % | | |
| Input current reading accuracy* | 0% <i<sub>IN≤50%</i<sub> | | -1.5 | - | 1.5 | А | | |
| Temperature reading accuracy | temperature above zero | | -5 | - | 5 | °C | | |
| Temperature reading resolution | temperature above zero | | - | 1 | - | °C | | |

Note: SMBALERT protocol is also supported by the module. SMBALERT is a wired-AND signal just as the CLOCK and DATA signals are, by which the module can alert the PMBus[™] master that it has a fault condition via pulling the SMBALERT pin to an active low.

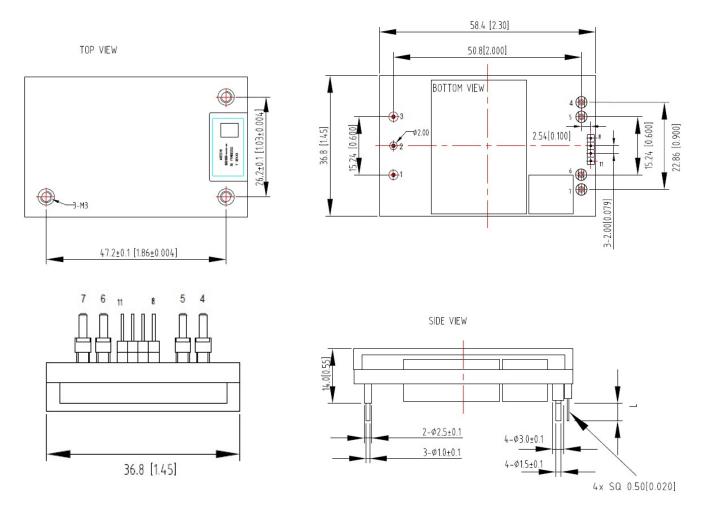
* Current reading accuracy and resolution at typical Vo,nom when the temperature above zero.





Mechanical Specifications

Mechanical Outlines – Baseplate Module



 $\begin{array}{ll} \text{UNIT: mm (inch)} & \text{L=4.60mm} \\ \\ \text{TOLERANCE: X.X mm \pm 0.5mm [X.XX in.\pm 0.02in.]} \\ \\ & \text{X.XX mm \pm 0.25mm [X.XXX in.\pm 0.01in.]} \end{array}$

Notes: 1.Dimensions within the box are critical dimensions

- 2. BDQ1300-48S12B-4LI-4 with pin8~11, BDQ1300-48S12B-4L-4 without pin8~11
- 3. The minimum clearance from customer PCB is 0.25mm[0.01in.]
- 4. Heatsink mounting holes(M3) permit max 3.0mm screw penetration depth into baseplate



Rev.06.22.20_#1.2 advancedenergy.com

Mechanical Specifications

Pin length option

| Device code suffix | L |
|--------------------|---------------|
| -4 | 4.6mm±0.25 mm |
| -6 | 3.8mm±0.25 mm |
| -8 | 2.8mm±0.25 mm |
| None | 5.8mm±0.25 mm |

Pin Designations

| Pin No | Name | Function | Optional |
|--------|---------------|----------------------------|----------|
| 1 | Vin+ | Positive input voltage | |
| 2 | Remote ON/OFF | Remote control | |
| 3 | Vin- | Negative input voltage | |
| 4 | Vo- | Negative output voltage | |
| 5 | Vo- | Negative output voltage | |
| 6 | Vo+ | Positive output voltage | |
| 7 | Vo+ | Positive output voltage | |
| 8 | Data | PMBus™ Data | |
| 9 | Alert | PMBus™ Alert signal | Vac |
| 10 | Clock | PMBus™ Clock | Yes |
| 11 | Addr | PMBus [™] Address | |



Input Fusing

Note: The fuse is fast blow type. An external fuse is recommended. To meet international safety requirements, a 170Vdc rated fuse should be used. Recommended rating is 125A for the converter.

EMC Immunity

The power supply is designed to meet the following EMC immunity specifications:

| Table 6. EMC Requirement | | | | | | |
|---|---|----------|--|--|--|--|
| Document | Description | Criteria | | | | |
| EN55032 DC input port, Class B Limits | Conducted Emission | / | | | | |
| IEC/EN 61000-4-2 Enclosure Port, Level 3 | Immunity to Electrostatic Discharge | В | | | | |
| IEC/EN 61000-4-6, DC input port, Level 2 | Immunity to Continuous Conducted Interference | А | | | | |
| IEC/EN 61000-4-4 DC input port, Level3 | Immunity to Electrical Fast Transient | В | | | | |
| IEC/EN 61000-4-5 DC input port | Immunity to Surges Line to Ground(earth): 600V Line to Line: 600V | В | | | | |
| EN61000-4-29 DC input port | Immunity to Voltage Dips and Short Interruptions and Voltage Variations | В | | | | |

Criterion A: Normal performance during and after test.

Criterion B: Output voltage fluctuation or reset is allowed during the test, but recovers to its normal performance automatically after the disturbance ceases. Criterion C: Temporary loss of output, the correction of which requires operator intervention. Criterion D: Loss of output which is not recoverable, owing to damage to hardware.



Safety Certifications

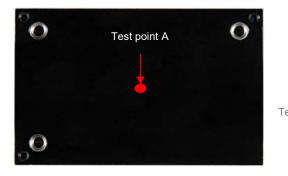
The power supply is intended for inclusion in other equipment and the installer must ensure that it is in compliance with all the requirements of the end application. This product is only for inclusion by professional installers within other equipment and must not be operated as a stand alone product.

| Table 7. Safety Certifications for The power supply system | | |
|--|--|--|
| Document | Description | |
| UL/CSA62368-1 | US and Canada Requirements | |
| EN62368-1 | European Requirements | |
| IEC62368-1 | International Requirements | |
| CE | CE Marking | |
| UL94 | Materials meet V-0 flammability rating | |
| TUV | International Requirements | |



Thermal Considerations - Baseplate module

BDQ1300-48S12B is designed to operate in different thermal environments and sufficient cooling must be provided. Proper cooling can be verified by measuring the temperature at the test points as shown in the Figure 14. The temperature at these test points should not exceed the maximum values in Table 9.



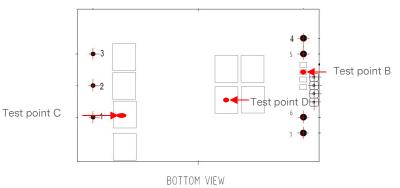


Figure 13 Temperature test point

| Table 8. Temperature limit of the test point | | |
|--|-------------------------------------|--|
| Test Point | Temperature Limit (^o C) | |
| Test point A | 109 | |
| Test point B | 116 | |
| Test point C | 122 | |
| Test point D | 124 | |

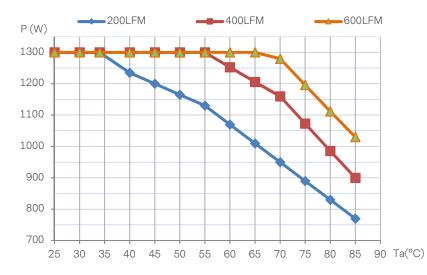


Figure 14 BDQ1300-48S12B, with baseplate, without heatsink, output power derating at 54Vin, air flowing across the converter from Vin- to Vin+



Rev.06.22.20_#1.2 advancedenergy.com

Qualification Testing

| Parameter | Unit (pcs) | Test condition |
|------------------|------------|---|
| HALT test | 2 | Operating limit: Ta,min-20°C to Ta,max+25°C, 10°C step, $V_{IN,DC}$ = min to max, 0 ~ 100% load Vibration Limit: >30G. |
| Vibration | 2 | Frequency range: 5Hz ~ 20Hz, 20Hz ~ 200Hz, A.S.D: 1.0m2/s3, - 3db/oct, axes of vibration: X/Y/Z. Time: 30min/axis, non operational |
| Mechanical Shock | 2 | Type: half sine, Acceleration: 30g, Duration: 6ms, Directions:6, Number of shock: 3times/face. Non Operational |
| Thermal Shock | 3 | -55°C to 125°C, Temp Dwell Time:30min, Temp change rate: 20°C/min, Unit temperature 20cycles |
| Thermal Cycling | 3 | -40°C to 85°C, temperature change rate: 1°C/min, cycles: 2cycles |
| Humidity | 3 | 40°C, 95%RH, 48h |
| MTBF | | Telcordia, SR332 Method 1 Case 1; 1.5MHrs Typically |



Typical Application

Below is the typical application of the BDQ1300 series power supply.

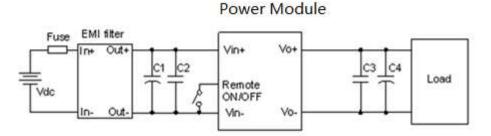


Figure 15 Typical application

C1: 220 μ F/100V electrolytic capacitor, P/N: Nichicon.

C2: $0.1 \mu \text{F}/100 \text{V}$ X7R ceramic capacitor.

C3: 1PCS 1 $\mu\text{F}/16\text{V}/\text{X7S}$ capacitor.

C4: $7*220\mu$ F/16V Polymer tantalum cap

Fuse: External fast blow fuse with a rating of 125A/170Vdc. The recommended fuse model is TLS125LR from Littefuse. EMI Filter: refer to U1 in Figure 17.



Input Ripple & Inrush Current and Output Ripple & Noise Test Configuration

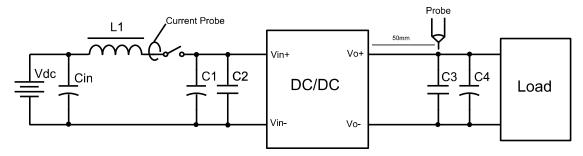


Figure 16 Input ripple & inrush current output ripple & noise test configuration

Vdc: DC power supply

L1: 12µH

Cin: 220µF/100V typical

C1~C4: See Figure 15

Note: Using a coaxial cable with a 50ohm termination resistor and 0.68µF ceramic capacitor in series to test output ripple & noise is recommended.



EMC test conditions

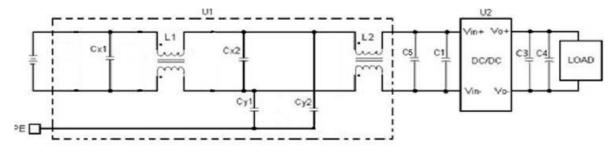


Figure 17 Typical application

- C1: 220µF/100V electrolytic capacitor, P/N: Nichicon
- C3: 1uF/16V/X7S *1 PCS capacitor
- C4: 1000 $\mu\text{F}/16\text{V}$ electrolytic capacitor, P/N: OSK or POSCAP
- U1: Input EMC filter
- U2: Module to test
- Cx1: 4*SMD ceramic-100V/4.7uF/X7R capacitor
- Cx2: 4*SMD ceramic-100V4.7uF/X7R capacitor
- Cy1: 2*SMD ceramic-630V/0.22uF/X7R Y capacitor
- Cy2: 2*SMD ceramic-630V/0.22uF/X7R Y capacitor
- L1, L2: 650uH, common mode inductor

Fuse: External fast blow fuse with a rating of 125A /170Vdc. The recommended fuse model is TLS125LR from Littefuse



Soldering

Generally, as the most common mass soldering method for the solder attachment, wave soldering is used for through-hole power modules and reflow soldering is used for surface-mount ones.

Reflow soldering is not a suggested method for through-hole power modules due to process challenges that can result in reduced module reliability. If you have this kind of application requirement, please contact sales or FAE for further information and recommendations.

Wave Soldering

When wave soldering is used, the temperature on pins is specified to maximum 255°C for maximum 7s.

When soldering by hand, the iron temperature should be maintained at 300°C ~ 380°C and applied to the converter pins for less than 10s. Longer exposure can cause internal damage to the converter.

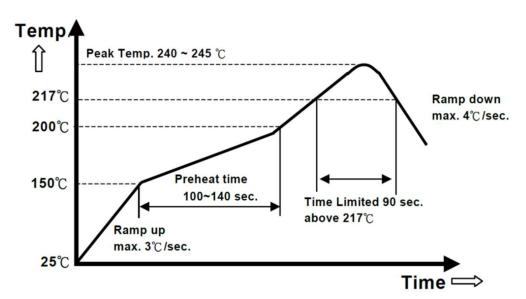
Cleaning of solder joint can be performed with cleaning solvent IPA or simulative.

Reflow Soldering

High temperature and long soldering time will result in IMC layer increasing in thickness and thereby shorten the solder joint lifetime. Therefore the peak temperature over 245°C is not suggested due to the potential reliability risk of components under continuous high-temperature. In the meanwhile, the soldering time of temperature above 21OC should be less than 90 seconds.

Please refer to following fig for recommended temperature profile parameters.

Shielding cap is requested to mount on DCDC module if with heat-spreader/heat-sink, to prevent the customer side high temperature of reflow to re-melt the DCDC module's internal component's soldering joint.



Note: The temperature is measured on the pins of power module at the solder joint.



Digital Feature Descriptions

The BDQ1300-48S12B-4LI is equipped with digital PMBus[™] interface that allows the module to be configured and to communicate with a system controller. Detailed timing and electrical characteristics of the PMBus[™] can be found in the PMB Power Management Protocol Specification, Part 1, revision 1.2, available at http://PMBUS.org.

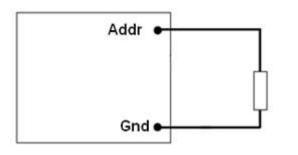
The module supports100 kHz bus timing requirements. The module shall stretch the clock, as long as it does not exceed the maximum clock LO period of 35ms. The module will check the Packet Error Checking scheme (PEC) byte, if provided by the PMBus[™] master, and include a PEC byte in all responses to the master. However, the module does not require a PEC byte from the PMBus[™] master.

The module supports a subset of the commands in the PMBus 1.2 specification. Most all of the controller parameters can be programmed using the PMBus[™] and stored as defaults for later use. All commands that require data input or output use the linear format. The exponent of the data words is fixed at a reasonable value for the command and altering the exponent is not supported. Direct format data input or output is not supported by the module. The supported commands are described in greater detail below. The module contains non-volatile memory that is used to store configuration settings and scale factors. The settings programmed into the device are not automatically saved into this non-volatile memory though. The STORE_DEFAULT_ALL command must be used to commit the current settings to non-volatile memory as device defaults. The settings that are capable of being stored in non-volatile memory are noted in their detailed descriptions.



PMBusTM Addressing

The module has flexible PMBusTM addressing capability. By connecting different resistors from Addr pin to GND pin, 14 possible addresses can be acquired. The 7 bit PMBusTM address is defined by the value of the resistor as shown in the table below, and +/-1% resistor accuracy is acceptable. If there is any resistance exceeding the requested range, address 127 will be returned.



| PMBusTM Address | Resistor (Kohm) |
|-----------------|-----------------|
| 96 | 10 |
| 97 | 15 |
| 98 | 21 |
| 99 | 28 |
| 100 | 35.7 |
| 101 | 45.3 |
| 102 | 56.2 |
| 103 | 69.8 |
| 104 | 88.7 |
| 105 | 107 |
| 106 | 130 |
| 107 | 158 |
| 108 | 191 |
| 109 | 232 |

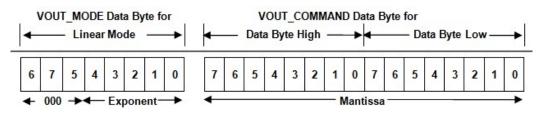


Black Box

There is a black box function realized by 21 pages of D-flash, which has 20K erase cycles up to 120C hotspot temp; the first page is used to save the page number which records the newest history event. Total 20 pages and 19 byte per page, are assigned to record 20 history events. Vin UVLO event is not record in black box. Fault time means the time to Vo turn on.

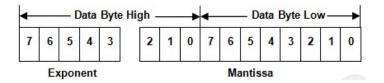
PMBus[™] Data Format

For commands that set or report any voltage thresholds related to output voltage (including VOUT_COMMAND, VOUT_MARGIN, POWER_GOOD and READ_VOUT), the module supports the linear data format consisting of a two byte value with a 16-bit, unsigned mantissa, and a fixed exponent of -12. The format of the two data bytes is shown below:



The value of the number is then given by Value = Mantissa x 2⁻¹²

For commands that set all other thresholds, voltages or report such quantities, the module supports the linear data format consisting of a two byte value with an 11-bit, two's complement mantissa and a 5-bit, two's complement exponent. The format of the two data bytes is shown below:



The value is of the number is then given by Value = Mantissa x 2 Exponent

PMBus[™] Enabled On/Off

The module can also be turned on and off via the PMBus[™] interface. The OPERATION command is used to actually turn the module on and off via the PMBus[™], Bit [7] in the OPERATION command data byte enables the module, with the following functions:

- 0 : Output is disabled
- 1 : Output is enabled



PMBus[™] Adjustable Input Under voltage Lockout

The module allows adjustment of the input under voltage lockout and hysteresis. The command VIN_ON allows setting the input voltage turn on threshold, while the VIN_OFF command sets the input voltage turn off threshold. For both the VIN_ON and VIN_OFF commands, possible values range from 34.000 to 40.000V in 0.125V steps. VIN_ON must be 1.5V greater than VIN_OFF.

Both the VIN_ON and VIN_OFF commands use the "Linear" format with two data bytes. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at -3 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid. The data associated with VIN_ON and VIN_OFF can be stored to non-volatile memory using the STORE_DEFAULT_ALL command. The data associated with VIN_ON and VIN_OFF can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

PMBus[™] Adjustable Soft Start Delay and Rise Time

The soft start delay and rise time can be adjusted in the module via PMBus[™]. The TON_DELAY command sets the delay time in ms, and allows choosing delay times between 10ms and 500ms, with resolution of 0.5ms. The TON_RISE command sets the rise time in ms, and allows choosing soft start times between 20ms and 500ms, with resolution of 0.5ms. When setting TON_RISE, make sure that the charging current for output capacitors can be delivered by the module in addition to any load current to avoid nuisance tripping of the over current protection circuitry during startup. Both the TON_RISE and TON_DELAY commands use the "Linear" format with two data bytes. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at −1 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid. The data associated with TON_RISE and TON_DELAY can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

Output Voltage Adjustment Using the PMBus[™]

The module output voltage set point is adjusted using the VOUT_COMMAND. The output voltage setting uses the Linear data format, with the 16 bits of the VOUT_COMMAND formatted as an unsigned mantissa, and a fixed exponent of -12 (decimal) (read from VOUT_MODE).

VOUT = Mantissa x 2⁻¹²

The range limits for VOUT_COMMAND are 10.8V-12.2V and the resolution is 0.244mV . The data associated with VOUT_COMMAND can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

Output Voltage Margining Using the PMBus[™]

The module can also have its output voltage margined via PMBus[™] commands. The command VOUT_MARGIN_HIGH sets the margin high voltage, while the command VOUT_MARGIN_LOW sets the margin low voltage. Both the VOUT_MARGIN_HIGH and VOUT_MARGIN_LOW commands use the "Linear" mode with the exponent fixed at −12 (decimal). The data associated with VOUT_MARGIN_HIGH and VOUT_MARGIN_LOW can be stored to non-volatile memory using the STORE_DEFAULT_ALL command. The module is commanded to go to the margined high or low voltages using the OPERATION command. Bits [5:2] are used to enable margining as follows:

| 00XX | Margin Off | |
|------|----------------------------|--|
| 0110 | Margin Low (Act on Fault) | |
| 1010 | Margin High (Act on Fault) | |



Measuring Input Voltage Using the PMBus[™]

The module can provide input voltage information using the READ_VIN command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the

exponent, which is fixed at -3 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11^{th} bit fixed at zero since only positive numbers are valid.

Measuring Input Current Using the PMBus[™]

The module can provide input current information using the READ_IIN command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the

exponent, which is fixed at -2 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11^{th} bit fixed at zero since only positive numbers are valid.

Measuring Output Voltage Using the PMBus[™]

The module can provide output voltage information using the READ_VOUT command. The command returns two bytes of data in the linear format, with the 16 bits of the READ_VOUT formatted as an unsigned mantissa, and a fixed exponent of -12 (decimal).

Measuring Output Current Using the PMBus™

The module measures output current by using the output filter inductor winding resistance as a current sense element. The module can provide output current information using the READ_IOUT command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at -2 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid. The READ_IOUT command provides module average output current information. This command only supports positive current sourced from the module. If the converter is sinking current a reading of 0 is provided.



Measuring the Temperature using the PMBus[™]

The module can provide temperature information using the READ_TEMPERATURE_1 command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data byte form the two's complement representation of the exponent, which is fixed at -2 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa. Note that the module's temperature sensor is located close to the module hot spot OTP test point (see Figure 10) and is subjected to temperatures higher than the ambient air temperature near the module. The temperature and temperature reading will be highly influenced by module load and airflow conditions.

Reading the Status of the Module using the PMBus[™]

The module supports a number of status information commands implemented in PMBus[™]. However, not all features are supported in these commands. A X in the FLAG cell indicates the bit is not supported. STATUS_WORD: Returns two bytes of information with a summary of the module's fault/warning conditions.

| Bit Position | Flag | Default Value |
|--------------|-----------------------|---------------|
| 15 | VOUT fault | 0 |
| 14 | IOUT fault or warning | 0 |
| 13 | Input Voltage fault | 0 |
| 12 | Х | 0 |
| 11 | Х | 0 |
| 10 | Х | 0 |
| 9 | Х | 0 |
| 8 | Х | 0 |

High Byte

Low Byte

| Bit Position | Flag | Default Value |
|--------------|-------------------|---------------|
| 7 | Х | 0 |
| 6 | OFF | 0 |
| 5 | VOUT Over voltage | 0 |
| 4 | IOUT Over current | 0 |
| 3 | VIN Under voltage | 0 |
| 2 | Temperature | 0 |
| 1 | CML(Command) | 0 |
| 0 | Х | 0 |



| Bit Position | Flag | Default Value |
|--------------|--------------------------------|---------------|
| 7 | VOUT OV Fault | 0 |
| 6 | Output over voltage warning | 0 |
| 5 | Х | 0 |
| 4 | Х | 0 |
| 3 | Х | 0 |
| 2 | Х | 0 |
| 1 | Х | 0 |
| 0 | Х | 0 |

STATUS_VOUT: Returns one byte of information relating to the status of the module's output voltage related faults.

STATUS_IOUT: Returns one byte of information relating to the status of the module's output current related faults.

| Bit Position | Flag | Default Value |
|--------------|-----------------|---------------|
| 7 | IOUT OC Fault | 0 |
| 6 | Х | 0 |
| 5 | IOUT OC Warning | 0 |
| 4 | Х | 0 |
| 3 | Х | 0 |
| 2 | Х | 0 |
| 1 | Х | 0 |
| 0 | Х | 0 |

STATUS_INPUT: Returns one byte of information relating to the status of the module's input voltage related faults.

| Bit Position | Flag | Default Value |
|--------------|--------------------------------|---------------|
| 7 | VIN OV Fault | 0 |
| 6 | Input over voltage warning | 0 |
| 5 | Input under voltage warning | 0 |
| 4 | VIN UV Fault | 0 |
| 3 | Х | 0 |
| 2 | Х | 0 |
| 1 | Х | 0 |
| 0 | Х | 0 |



| Bit Position | Flag | Default Value |
|--------------|------------|---------------|
| 7 | OT Fault | 0 |
| 6 | OT Warning | 0 |
| 5 | Х | 0 |
| 4 | Х | 0 |
| 3 | Х | 0 |
| 2 | Х | 0 |
| 1 | Х | 0 |
| 0 | Х | 0 |

ALL of the warning or fault bits set in the status registers remain set, even if the fault or warning condition is removed or corrected, until one of the following occur:

1) The bit is individually cleared;

2) The device receives a CLEAR_FAULTS command;

3) Bias power is removed from the module.

Summary of Supported PMBus[™]Commands

This section outlines the PMBus[™] command support for this bus converter. Each supported command is outlined in order of increasing command codes with a quick reference table of all supported commands included at the end of the section. Each command will have the following basic information.

Command Name [Code]

Command support Additional information may be provided in tabular form or other format, if necessary.





OPERATION [0x01]

Command support: On/Off Immediate

| Bit number | Purpose | Bit Value | Meaning |
|------------|---------------------------|-----------|----------------------------|
| 7 | Enable/Disable the module | 1 | Output is enabled |
| / | | 0 | Output is disabled |
| 6 | Reserved | | |
| 5:3 | Vout Command | 011 | Margin Low (Act on Fault) |
| 5:3 | vout command | 101 | Margin High(Act on Fault) |
| 2:0 | Reserved | | |

CLEAR_FAULTS [0x03]

Command support: All functionality

WRITE PROTECTION [0x10]

| Bit number | Purpose Bit Value | | Meaning | |
|------------|-------------------------------|---|------------------------|--|
| 7 | Enable/Disable the protection | 1 | Protection is enabled | |
| 6:0 | Reserved | 0 | Protection is disabled | |

STORE_DEFAULT_ALL[0x11]

Command support: All functionality – Stores operating parameters to E²prom memory.

RESTORE_DEFAULT_ALL[0x12]

Command support: All functionality – Restores operating parameters from E²prom memory.

VOUT_MODE[0x20]

Command support: Supported. Factory default: 0x14 – indicates linear mode with exp = -12.

| Format | | 8 bit unsigned (bit field) | | | | | | | | |
|---------------|---|----------------------------|---|---|-------------------------|---|---|---|--|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | | |
| Access | r | r | r | r | r | r | r | r | | |
| Function | | Mode(linear) | | | 2's complement exponent | | | | | |
| Default Value | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | | |



VOUT_COMMAND [0x21]

Data format: 16 bit unsigned mantissa (implied exponent per VOUT_MODE) Factory default: 12.170V (12.17 / 2-12 \rightarrow 49,848 = 0xC2B8) Range limits (max/min): 12.5/10.8V(Vin=54~60V) Units: volt

VOUT_MARGIN_HIGH [0x25]

Range limits (max/min): 12.5/10.8V(Vin=54~60V)

Units: volt Command support: read/write support, full functionality except "Ignore faults". Note: Range cross-check - value must be greater than VOUT_MARGIN_LOW value.

VOUT_MARGIN_LOW [0x26]

Range limits (max/min): 12.5/10.8V(Vin=54~60V)

Units: volt Command support: read/write support, full functionality except "Ignore faults". Note: Range cross-check - value must be less than VOUT_MARGIN_HIGH value.

VIN_ON [0x35]

Range limits (max/min): 40/35 Units: volt Command support: All functionality Note: Special interlock checks between VIN_ON and VIN_OFF maintain a hysteresis gap of 1.5V minimum and do not allow the OFF level to be higher than and ON level

VIN_OFF [0x36]

Range limits (max/min): 39/34 Units: volt Command support: All functionality Note: Special interlock checks between VIN_ON and VIN_OFF maintain a hysteresis gap of 1.5V minimum and do not allow the OFF level to be higher than and ON level

VOUT_OV_FAULT_LIMIT [0x40]

Range limits (max/min): 14.5/13 (See note 2) Units: volt Command support: All functionality Note: 1. Range cross- check – value must be greater

1. Range cross- check – value must be greater than VOUT_COMMAND value.

2. The maximum OV Fault Limit equals the output set point plus 2.3V, up to 14.5V. This is an automatic module protection feature that will override a user-set fault limit if the user limit is set too high.



IOUT_OC_FAULT_LIMIT [0x46]

Range limits (max/min): 170/150 Units: amp Command support: All functionality Note: Range cross-check – value must be greater than IOUT_OC_WARN_LIMIT value.

IOUT_OC_WARN_LIMIT [0x4A]

Range limits (max/min): 155/145 Units: amp Command support: read/write support, functionality complete Note: Range cross-check – value must be less than IOUT_OC_FAULT_LIMIT value.

OT_FAULT_LIMIT [0x4F]

Range limits (max/min): 140/25 Units: degrees C. Command support: All functionality Note: Range cross-check – value must be greater than OT_WARN_LIMIT value.

OT_WARN_LIMIT [0x51]

Range limits (max/min): 120/25 Units: degrees C. Command support: All functionality Note: Range cross-check – value must be less than OT_FAULT_LIMIT value.

VIN_OV_FAULT_LIMIT [0x55]

Range limits (max/min): 68/61 Units: volt Command support: All functionality



STATUS_WORD [0x79]

Command support: full implementation for supported functions

| Format | 8 bit unsigned (bit field) | | | | | | | |
|--------------|----------------------------|---------|---------|----------|----------|----------|----------|----------|
| Bit Position | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset |
| Function | VOUT | IOUT | INPUT | Reserved | Reserved | Reserved | Reserved | Reserved |

| Format | 8 bit unsigned (bit field) | | | | | | | | |
|--------------|----------------------------|----------------|-----------------------|-------------------|------------------|---------|---------|----------|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | |
| Function | Reserved | OUTPUT_OF F | VOUT_ OV_ FAULT | IOUT_OC_F AULT | VIN_UV_ FAULT | TEMP | CML | Reserved | |

STATUS_VOUT [0x7A]

Command support: VOUT_OV_FAULT support, all bit reset supported

| Format | | 8 bit unsigned (bit field) | | | | | | | | |
|--------------|-------------------|----------------------------|----------|----------|----------|----------|----------|----------|--|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | | |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | | |
| Function | VOUT_OV_F AULT | VOUT_OV_W ARN | Reserved | Reserved | Reserved | Reserved | Reserved | Reserved | | |

STATUS_IOUT [0x7B]

Command support: IOUT_OC_FAULT and IOUT_OC_WARN support, all bit reset supported.

| Format | | 8 bit unsigned (bit field) | | | | | | | | |
|--------------|-------------------|----------------------------|------------------|----------|----------|----------|----------|----------|--|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | | |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | | |
| Function | IOUT_OC_F AULT | Reserved | IOUT_OC_W ARN | Reserved | Reserved | Reserved | Reserved | Reserved | | |



STATUS_INPUT [0x7C]

Command support: VIN_OV_FAULT , VIN_OV_WARN , VIN_UV_WARN and VIN_UV_FAULT support, all bit reset supported

| Format | 8 bit unsigned (bit field) | | | | | | | | |
|--------------|----------------------------|-----------------|-----------------|------------------|----------|----------|----------|----------|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | |
| Function | VIN_OV_ FAULT | VIN_OV_ WARN | VIN_UV_ WARN | VIN_UV_ FAULT | Reserved | Reserved | Reserved | Reserved | |

STATUS_TEMPERATURE [0x7D]

Command support: OT_WARN, OT_FAULT supported, all bit reset supported

| Format | | 8 bit unsigned (bit field) | | | | | | | |
|--------------|----------|----------------------------|---------|---------|----------|----------|----------|----------|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | |
| Function | OT_FAULT | OT_WARN | Reserve | Reserve | Reserved | Reserved | Reserved | Reserved | |

STATUS_CML[0x7E]

| Format | | 8 bit unsigned (bit field) | | | | | | | | |
|--------------|--|---|------------------------------------|---------|----------|----------|----------|----------|--|--|
| Bit Position | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | | |
| Access | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | r/reset | | |
| Function | Invalid/Un supported Command Received | Invalid/Un supported Data Received | Packet Error Check Failed | Reserve | Reserved | Reserved | Reserved | Reserved | | |



READ_VIN [0x88] Command support: full support READ_IIN [0x89] Command support: full support READ_VOUT [0x8B] Command support: full support READ_IOUT [0x8C] Command support: full support READ_TEMPERATURE_1 [0x8D] Command support: full support PMBUS_REVISION[0x98] Command support: full read support PMBUS_CMD_MFR_ID [0x99] Command support: full read support PMBUS_CMD_MFR_MODEL [0x9A] Command support: full read support MFR_FW_REV [0x9B] Command support: full read support PMBUS_CMD_MFR_LOCATION [0x9C] Command support: full read/write support PMBUS_CMD_MFR_SERIAL [0x9E] Command support: full read/write support

BLACKBOX_EN[0xDF]

| Bit number | Purpose | Bit value | Meaning |
|------------|--|-----------|--------------------------------|
| 7:1 | Reserved | | |
| 0 | Enable/Disable the Black box overwrite | 1 | Overwrite function is enabled |
| | function | 0 | Overwrite function is disabled |

If overwrite function is disabled, black box only record 20 faults, then it will lock and no more faults will be recorded. If overwrite function is enabled, when fault log is full, the new fault will overwrite the previous fault, starting from entry 1.

HISTORY EVENT READ SECTION:

0xE1 command: Write the Offset Value to Slave to decide which history data for read. 0XE0 command: read the history data after 0xE1 command



BDQ1300-48S12B Series Support PMBus[™] Command List

The BDQ1300 series power supply is compliant with the industry standard PMBus[™] protocol for monitoring and control of the power supply via the i2C interface port.

| Command Code | Command Name | Default Value | Access Type | Data Bytes | Data Format | Description |
|-----------------|------------------------------|---------------|----------------|---------------|----------------|--|
| 01h | OPERATION | 80 | R/W | 1 | Bit field | Used to turn the unit ON/OFF |
| 03h | CLEAR_FAULTS | - | Send | 1 | N/A | Clear any fault bits that have been set |
| 10h | WRITE_PROTECTION | Clear 00 | R/W | 1 | Bit field | Set or Clear the bit of Write protection |
| 79h | STATUS_WORD | - | R | 2 | Bit field | Returns the information with a summary of the module's fault/warning |
| 7Ah | STATUS_VOUT | - | R | 1 | Bit field | Returns the information of the module's output voltage related fault/warning |
| 7Bh | STATUS_IOUT | - | R | 1 | Bit field | Returns the information of the module's output current related fault/warning |
| 7Ch | STATUS_INPUT | - | R | 1 | Bit field | Returns the information of the module's input over voltage and under voltage fault |
| 7Dh | STATUS_TEMPERATURE | - | R | 1 | Bit field | Returns the information of the module's temperature related fault/warning |
| 7Eh | STATUS_CML | - | R | 1 | Bit field | Returns the information of the module's communication related faults |
| 88h | READ_VIN | - | R | 2 | Linear | Returns the input voltage of the module |
| 89h | READ_IIN | - | R | 2 | Linear | Calculated by P-OUT, according to the efficiency curve |
| 8Bh | READ_VOUT | - | R | 2 | VOUT Linear | Returns the output voltage of the module |
| 8Ch | READ_IOUT | - | R | 2 | Linear | Returns the output current of the module |
| 8Dh | READ_TEMP1 | - | R | 2 | Linear | Returns the module's temperature sensor temperature |
| 98h | PMBUS_REVISION | - | R | 1 | Bit field | Read the version of the PMBUS |
| 99h | PMBUS_CMD_MFR_ID | - | R | | Char | Returns the Artesyn |
| 9Ah | PMBUS_CMD_MFR_MODEL | - | R | | Char | Returns the name of the module |
| 9Bh | MFR_FW_REV | - | R | | Char | Returns the version of the software |
| 9Ch | MFR_MOD_DATE_LOC_SN | _ | R/W | | Char | Returns the production's place of the module |
| 9Eh | PMBus_CMD_MFR_SERIAL | - | R/W | | Char | Returns the serial number of the module |
| E0h | READ_HISTORY EVENTS | | Read Block | | NA | Max 20 events, 20 commands |
| E1h | SET_HISTORY_EVENT_OFFS ET | | R/W | | NA | Max 20 events, 20 commands |

BDQ1300-48S12B Series Supported PMBus[™] Command List:



READ HISTORY EVENT OFFSET (0XE1):

Send command 0XE1 and read one byte, it will return the next event log offset value x.

| Start | Device Address & R/W | Command byte(0XE1) | Repeated Start | Device Address & R/W |
|------------------------|----------------------|--------------------|----------------|----------------------|
| Event log offset value | | PEC | Stop | |

SET HISTORY EVENT OFFSET [0XE1]

Then send command 0XE1 and write the offset value x-1, if send command 0XE0 to read data after this write command 0XE1, the last event data will be read back. The maximum value of the offset is 20, if the history data is large than 20, it will recount from 20 to 0.

| tart Device Address & R/W | Command byte(0XE1) | Offset value | PEC | Stop |
|---------------------------|--------------------|--------------|-----|------|
|---------------------------|--------------------|--------------|-----|------|

READ_HISTORY EVENTS [0xE0]

| Start | Device Address & R/W | | | Command byte(0XE0) | | Repeated Start | | |
|------------------------|----------------------------|-------------|-----------------------------------|--------------------|-----------------------|---------------------|--|------|
| Device Address & R/W | EVENT# | Status_Word | us_Word_High_Byte Status_Word_Low | | _Byte | Status_Vout | | out |
| Status_lout | Status_Input | Status_Temp | peratu | ature Status_cml | | Vin_data_high_byte | | byte |
| Vin_data_low_byte | Vout_data_high_byte | | Vout. | Vout_data_low_byte | | lout_data_high_byte | | |
| lout_data_low_byte | temperature_data_high_byte | | temperature_data_low_byte | | Fault time_first_byte | | | |
| Fault time_second_byte | Fault time_third_time | | Fault time_fourth_byte | | PEC |) | | Stop |

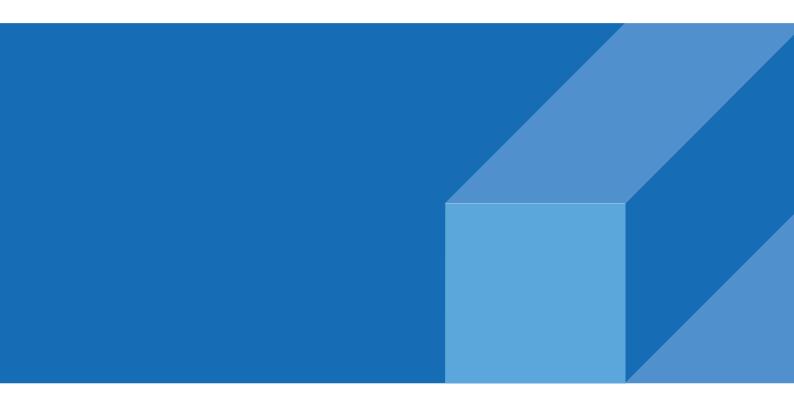


BDQ1300-48S12B

Record of Revision and Changes

| Issue | Date | Description | Originators |
|-------|------------|---|-------------|
| 1.0 | 11.07.2019 | First Issue | K. Wang |
| 1.1 | 12.04.2019 | Update the picture for cover page and page 14 | K. Wang |
| 1.2 | 06.22.2020 | Update format issue | K. Wang |





ABOUT ADVANCED ENERGY

Advanced Energy (AE) has devoted more than three decades to perfecting power for its global customers. AE designs and manufactures highly engineered, precision power conversion, measurement and control solutions for mission-critical applications and processes.

Our products enable customer innovation in complex applications for a wide range of industries including semiconductor equipment, industrial, manufacturing, telecommunications, data center computing, and medical. With deep applications know-how and responsive service and support across the globe, we build collaborative partnerships to meet rapid technological developments, propel growth for our customers, and innovate the future of power.

Advanced Energy

PRECISION | POWER | PERFORMANCE

For international contact information, visit advancedenergy.com.

powersales@aei.com (Sales Support) productsupport.ep@aei.com (Technical Support) +1 888 412 7832 Specifications are subject to change without notice. Not responsible for errors or omissions. ©2020 Advanced Energy Industries, Inc. All rights reserved. Advanced Energy®, and AE® are U.S. trademarks of Advanced Energy Industries, Inc.